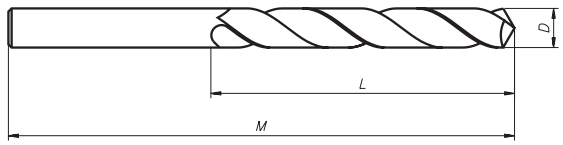
UTILLAJES DE MONTAJE

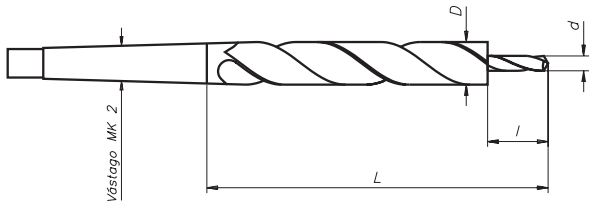
REFERENCIA: 9008 - 9011

S.A.P

CARACTERÍSTICAS TÉCNICAS

MATERIAL	*Acero rápido de alto rendimiento, nitrurado*





REFERENCIA	D	L	M
0000	4,5	47	80
0000	7,5	69	109

Broca helicoidal para taladros pasantes en uniones fijas 0130.

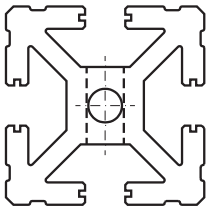
REFERENCIA	D	d	L	l
0000	12	7	103	17
0000	20	4	89	15

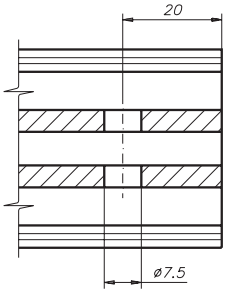
Broca escalonada para taladros ciegos en uniones móviles 0131 y empalmes 0132.

TABLA DE MECANIZADOS

PER-0001, PER-0002, PER-0003, PER-0004

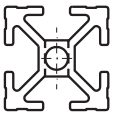
- Taladro pasante ∅7,5





PER-0005

- Taladro pasante ∅4,5



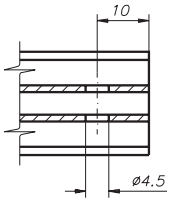
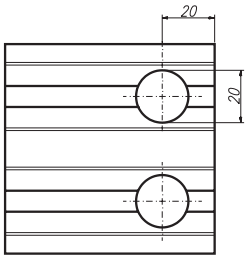
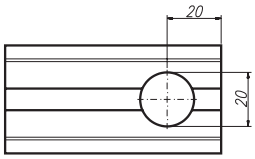


TABLA DE MECANIZADOS



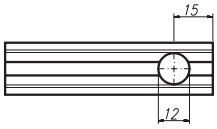
PER-0001,PER-0002

- Unión 0015
Taladro ∅ 20



PER-0003,PER-0004

- Unión 0015
Taladro ∅ 20



PER-0005
- Unión 0014
Taladro ∅ 12

Para la unión móvil 0131 el mecanizado se realiza en un solo perfil.

Para el empalme 0132 el mecanizado se realiza en los dos perfiles.